

## D300X SLIDING DOOR HOLD-OPEN GUIDE BLOCK REPLACEMENT

### 1. TOOLS

- Rubber Hammer
- Robertson (#2) Screw Driver

### 2. REMOVE DOOR END PLATE

Remove the screws that hold on the interlocking end plate with a Robertson #2 square drive (Figures 1 & 2).

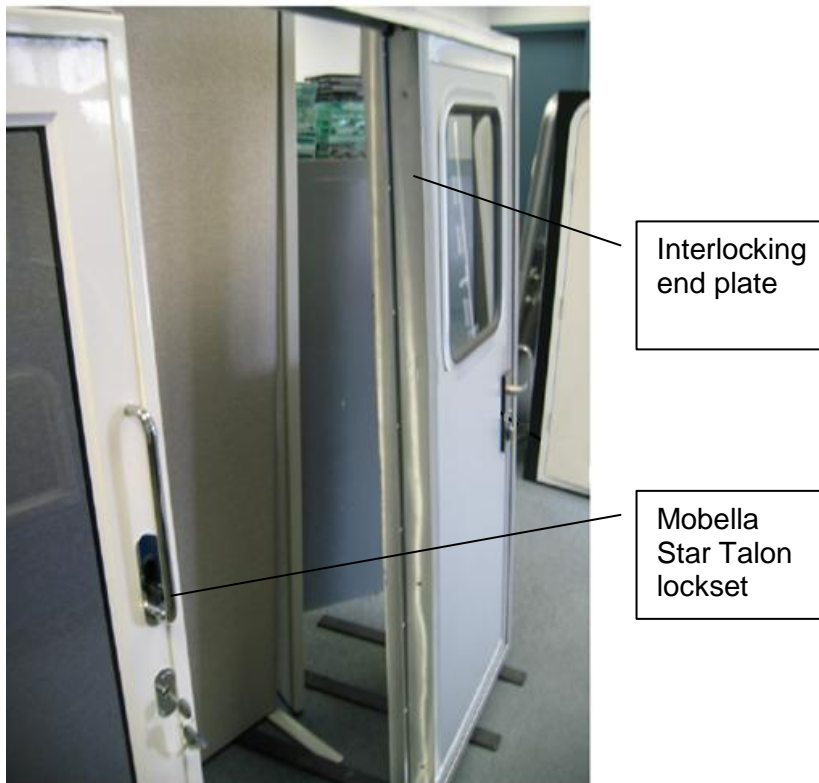


Figure 1 – Back end of door



Interlocking  
end plate  
removed

Figure 2 - Interlocking end plate removed

### 3. REMOVE BOTTOM GLIDE BLOCKS.

Remove the screws that hold on the bottom aft and front glide blocks with a Robertson #2 square drive (Figures 3 & 4).



Bottom  
glide block  
on aft end  
of door

Figure 3 – Aft bottom of door



Figure 4 – Bottom of door showing the forward and aft glide blocks removed.

**4. REMOVE DOOR INSERT FROM SLIDING DOOR MOUNTING FRAME.**

With the two bottom glide blocks removed the top of the door insert should swing out allowing the door to be removed from the sliding door mounting frame (Figure 5)

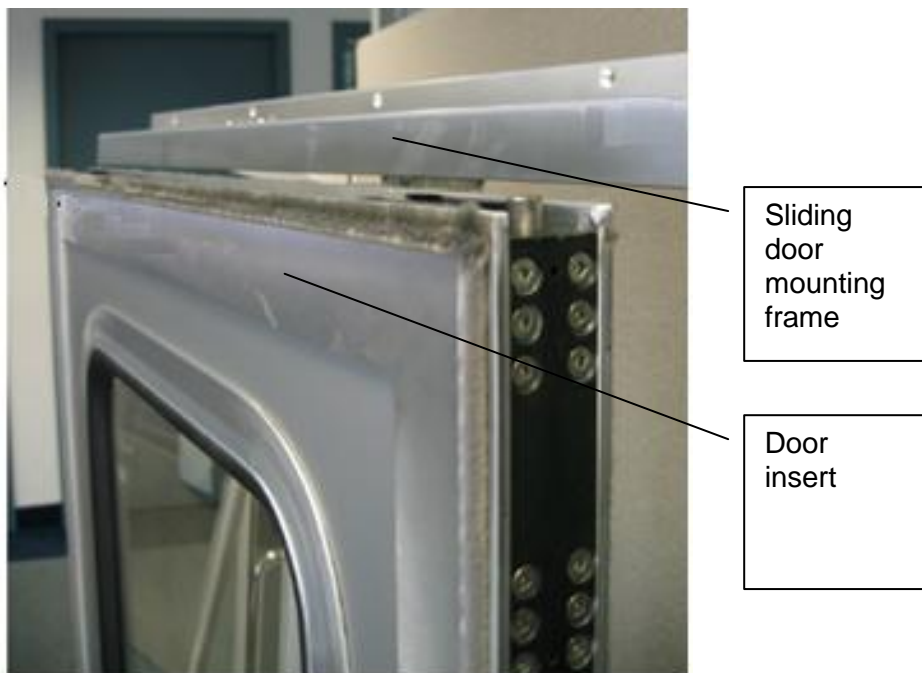


Figure 5 - Sliding door mounting frame

5. REMOVE AND REPLACE THE TWO TOP GLIDE BLOCKS.



Figure 6 - Top Glide Block

6. REASSEMBLE DOOR.

7. MAINTENANCE AND REPLACEMENT PARTS

Ensure that you carefully review and check your hold open and guide block assembly. Since the door is being repaired, check that the Mobella lock is functioning correctly as well. Replace any parts to ensure proper and consistent function of your sliding door system. This is the time to replace key components.

See parts list for maintenance and repair lists. All parts are available online at [www.theamtstore.com](http://www.theamtstore.com).



## 8. PARTS LIST

Check online compatibility listing to confirm the correct replacement and maintenance parts are selected.

### Hold Open Parts

Description	Part Number	Notes / Checked
Hold Open Kit, Left, D300 Series Sliding Door	HW-CU6013	Kit
Hold Open Kit, Right, D300 Series Sliding Door	HW-CU6014	Kit

### Mobella Parts List

There are several potential maintenance and replacement parts available, the following items are the most commonly installed Mobella parts on sliding doors.

Description	Part Number	Notes / Checked
Spring Bolt	HW-LSMM8910124	
Ramp for Top Stop (Hold Open Catch Sled)	MM.90.201.60	
Top Stop	MM.7520	
Matchbox Kit	MM.99.69.13	
High Seas Handle, Chrome	HW-LS7863	
Mounting Tool Striker	MM.90.103.41	
<b>D100X Sliding Doors</b>		
Star Talon, Inside Esc Kit, Black	MM.99.69.2	
Star Talon, Outside Esc Kit, Black	MM.99.69.6	
<b>D300X Sliding Doors</b>		
Star Talon, Inside Esc Kit, 38mm, Black	MM.99.69.4	
Star Talon, Outside Esc Kit, 38mm, Black	MM.99.69.8	
Star, Outside Lock /w cover, 38mm, Black	HW-LSMM996912	