



10. FOR SPECIFIC INFORMATION CONTACT SALES.
9. COMPLETE ASSEMBLY WEIGHT W/ DECK RING, 56.5LBS/ 25.6K.
8. DOGGING PRESSURE FULLY ADJUSTABLE.
7. HANDLE POSITION TOPSIDE INDICATES WHETHER DOGGING MECHANISM IS IN OPEN OR CLOSED POSITION.
6. ALUMINUM ALLOY MECHANISM SHOWN.
5. FLUSH, WATERTIGHT CONSTRUCTION.
4. INTEGRAL TOPSIDE "T" HANDLE STANDARD, OTHER TOPSIDE ACTUATION AVAILABLE.
3. CAST ALUMINUM ALLOY FLANGE, FLANGE CAN BE DRILLED FOR BOLTED INSTALLATIONS OR WELDED TO ALUMINUM.
2. QUICK-ACTING, MECHANISM ENGAGES OR DISENGAGES IN QUARTER-TURN OF CENTER SPINDLE.
1. 27.2 X 27.2 CLEAR OPENING, ALL DIMENSIONS SHOWN SUBJECT TO CASTING VARIATION AND ARE REFERENCE ONLY.

NOTES: UNLESS OTHERWISE SPECIFIED.

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.		FREEMAN MARINE EQUIPMENT, INC.		28336 HUNTER CREEK ROAD GOLD BEACH, OR 97444 U.S.A. PHONE: 541-247-7078 FAX: 541-247-2114 www.freemarine.com	
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<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES FOR ROUGH AND CLEAR OPENING ± .125 INCH. ALL OTHERS ARE:</small>		<small>© ALL RIGHTS RESERVED 2004</small>		TITLE: HATCH: 2727 K ALUMINUM COVER AND RING	
<small>DO NOT SCALE DRAWING</small>		DRAWN: T KUHNHAUSEN DATE: 30JUL09 CHECKED: DATE: ENGR: DATE: DESIGN ACTIVITY: DATE: CONTRACT NO:		SIZE: D CAGE CODE: 64747 DRAWING NUMBER: 2427-0002 SCALE: 1:3.5 CALC. WT. ACT. WT.	
- INITIAL RELEASE 30JUL09 TLK A UPDATE GEN NOTES & BOM 19JUL11 PPC		X XX XXX ANGLES ±.1 ±.03 ±.010 ±2*		REV. A SHEET 1 OF 3	