



10. FOR SPECIFIC INFORMATION CONTACT SALES.
9. COMPLETE ASSEMBLY WEIGHT W/ DECK RING, 39.6LBS/ 17.9K.
8. DOGGING PRESSURE FULLY ADJUSTABLE.
7. HANDLE POSITION TOPSIDE INDICATES WHETHER DOGGING MECHANISM IS IN OPEN OR CLOSED POSITION.
6. ALUMINUM ALLOY MECHANISM SHOWN.
5. FLUSH, WATERTIGHT CONSTRUCTION.
4. INTEGRAL TOPSIDE "T" HANDLE STANDARD, OTHER TOPSIDE ACTUATION AVAILABLE.
3. STEEL FLANGE, FLANGE WELDED FOR INSTALLATION.
2. QUICK-ACTING, MECHANISM ENGAGES OR DISENGAGES IN QUARTER-TURN OF CENTER SPINDLE.
1. 15.0" x 24.0" CLEAR OPENING, ALL DIMENSIONS SHOWN SUBJECT TO CASTING VARIATION AND ARE REFERENCE ONLY.

NOTES: UNLESS OTHERWISE SPECIFIED.

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.				FREEMAN MARINE EQUIPMENT, INC.		28336 HUNTER CREEK ROAD GOLD BEACH, OR 97444 U.S.A. PHONE: 541-247-7078 FAX: 541-247-2114 www.freemanmarine.com	
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES FOR ROUGH AND CLEAR OPENING: .125 INCH. ALL OTHERS ARE:				DRAWN: P.CANCELLIERI DATE: 18AUG09		TITLE: HATCH: 1524-H	
.X .XX .XXX ANGLES				CHECKED: DATE:		AL COVER, MS RING	
±.1 ±.03 ±.010 ±2°				ENGR: DATE:		SIZE CAGE CODE DRAWING NUMBER	
DO NOT SCALE DRAWING				DESIGN ACTIVITY: DATE:		D 64747 2473-0003 B	
REV. DESCRIPTION: DATE: DRAWN				CONTRACT NO.:		SCALE: 1:2.5 CALC. WT. ACT. WT. SHEET 1 OF 3	