



PC.	MATERIAL	REMARKS
1	MILD STEEL	
2	MILD STEEL	
3	MILD STEEL	
4	MILD STEEL	
5	STEEL	
6	STAINLESS	
7	STAINLESS	
8	STEEL	
9	MANGANESE BRONZE	
10	MANGANESE BRONZE	
11	MILD STEEL	
12	MILD STEEL	
13	MILD STEEL	
14	NEOPRENE	
15	MILD STEEL	
16	STAINLESS	
17	BRASS	
18	STEEL	
19	STEEL	
20	SPRING STEEL	
21	STEEL	
22	STEEL	
23	PLATED STEEL	
24	BRASS	

NOTES: UNLESS OTHERWISE SPECIFIED.

CUSTOMER APPROVAL

Signature: _____
 Date: _____

IMPORTANT! THIS DRAWING SUPERSEDES ALL OTHER DOCUMENTS. By signing this approval you accept and agree that the dimensions and details shown are correct and properly fit your application, regardless of any differences between this drawing and any contract specifications. Should you see any errors in the drawing, or have any questions, please contact your Freeman Marine sales engineer for clarification.

REV.	DESCRIPTION	DATE	DRAWN
00	PRODUCTION RELEASE	2/27/20	ZC

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES, TOLERANCES FOR ROUGH AND CLEAR OPENING ± .125 INCH. ALL OTHERS ARE:

.X	.XX	.XXX	ANGLES
±.1	±.03	±.010	±2°

DO NOT SCALE DRAWING

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

PROJECTION

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CLIENT: **FREEMAN MARINE**

TITLE: **SPRING ASSIST RECT. OR SQ, DOG HATCH**

DRAWN: ZC	DATE: 2/27/20
CHECKED:	DATE:
ENGR:	DATE:
DESIGN ACTIVITY:	DATE:

SIZE: **D** CAGE CODE: **64747** DRAWING NUMBER: **207-MS** REV. **00**

SCALE: 1:5.5 CALC. WT. ACT. WT. SHEET 1 OF 1