



SCHEDULE OF MATERIALS		
PC.	MATERIAL	REMARKS
1	MILD STEEL	
2	MILD STEEL	
3	MILD STEEL	
4	MILD STEEL	
5	MILD STEEL	
6	PLATED STEEL	
7	PLATED STEEL	
8	MILD STEEL	
9	STAINLESS	
10	BRASS	
11	PLATED STEEL	
12	STAINLESS	
13	MILD STEEL	
14	MILD STEEL	
15	MILD STEEL	
16	MANGANESE BRONZE	
17	MANGANESE BRONZE	
18	BRASS	
19	MILD STEEL	
20	NEOPRENE	
21	MILD STEEL	
22	STAINLESS	
23	STEEL	
24	PLATED STEEL	
25	STEEL	
26	STEEL	
27	STAINLESS	
28	STAINLESS	
29	PLATED STEEL	
30	BRASS	
31	STEEL	

NOTES: UNLESS OTHERWISE SPECIFIED.

CUSTOMER APPROVAL

Signature: _____
Date: _____

IMPORTANT! THIS DRAWING SUPERSEDES ALL OTHER DOCUMENTS. By signing this approval you accept and agree that the dimensions and details shown are correct and properly fit your application, regardless of any differences between this drawing and any contract specifications. Should you see any errors in the drawing, or have any questions, please contact your Freeman Marine sales engineer for clarification.

REV.	DESCRIPTION	DATE	DRAWN
00	PRODUCTION RELEASE	2/27/20	ZC

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES, TOLERANCES FOR ROUGH AND CLEAR OPENING ± .125 INCH. ALL OTHERS ARE:

.X	.XX	.XXX	ANGLES
±.1	±.03	±.010	±2°

DO NOT SCALE DRAWING

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

PROJECTION

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CLIENT: **FREEMAN MARINE**

TITLE: **OIL CARGO HATCH**

DRAWN: ZC	DATE: 2/27/20
CHECKED:	DATE:
ENGR:	DATE:
DESIGN ACTIVITY:	DATE:
CONTRACT NO.:	

SIZE: D	CAGE CODE: 64747	DRAWING NUMBER: 210-MS	REV. 00
SCALE: 1:5.5	CALC. WT.	ACT. WT.	SHEET 1 OF 1