



SCHEDULE OF MATERIALS

PC.	MATERIAL	REMARKS
1	MILD STEEL	
2	MILD STEEL	
3	MILD STEEL	
4	MILD STEEL	
5	MILD STEEL	
6	MANGANESE BRONZE	
7	STAINLESS	
8	MANGANESE BRONZE	
9	BRASS	
10	MILD STEEL	
11	BRASS	
12	BRASS	
13	BRASS	
14	MILD STEEL	
15	NEOPRENE	
16	MILD STEEL	
17	STAINLESS	
18	STAINLESS	

NOTES: UNLESS OTHERWISE SPECIFIED.

CUSTOMER APPROVAL

Signature: _____
 Date: _____

IMPORTANT! THIS DRAWING SUPERSEDES ALL OTHER DOCUMENTS. By signing this approval you accept and agree that the dimensions and details shown are correct and properly fit your application, regardless of any differences between this drawing and any contract specifications. Should you see any errors in the drawing, or have any questions, please contact your Freeman Marine sales engineer for clarification.

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.	
PROJECTION	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES, TOLERANCES FOR ROUGH AND CLEAR OPENING ± .125 INCH. ALL OTHERS ARE:	
.X	.XX .XXX ANGLES
±.1	±.03 ±.010 ±2°
DO NOT SCALE DRAWING	
00	PRODUCTION RELEASE
REV.	DESCRIPTION
DATE	DRAWN

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CLIENT: **FREEMAN MARINE**

TITLE: **ULLAGE HATCH**

SIZE: **D** CAGE CODE: **64747** DRAWING NUMBER: **218-MS** REV. **00**

SCALE: 1:5.5 CALC. WT. ACT. WT. SHEET 1 OF 1