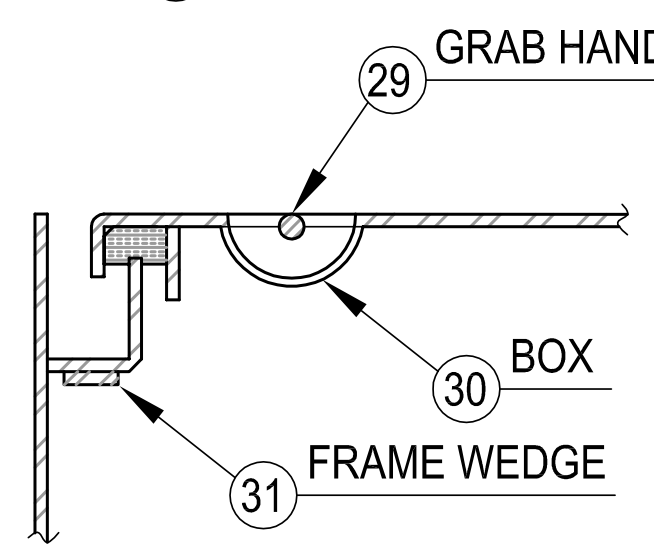
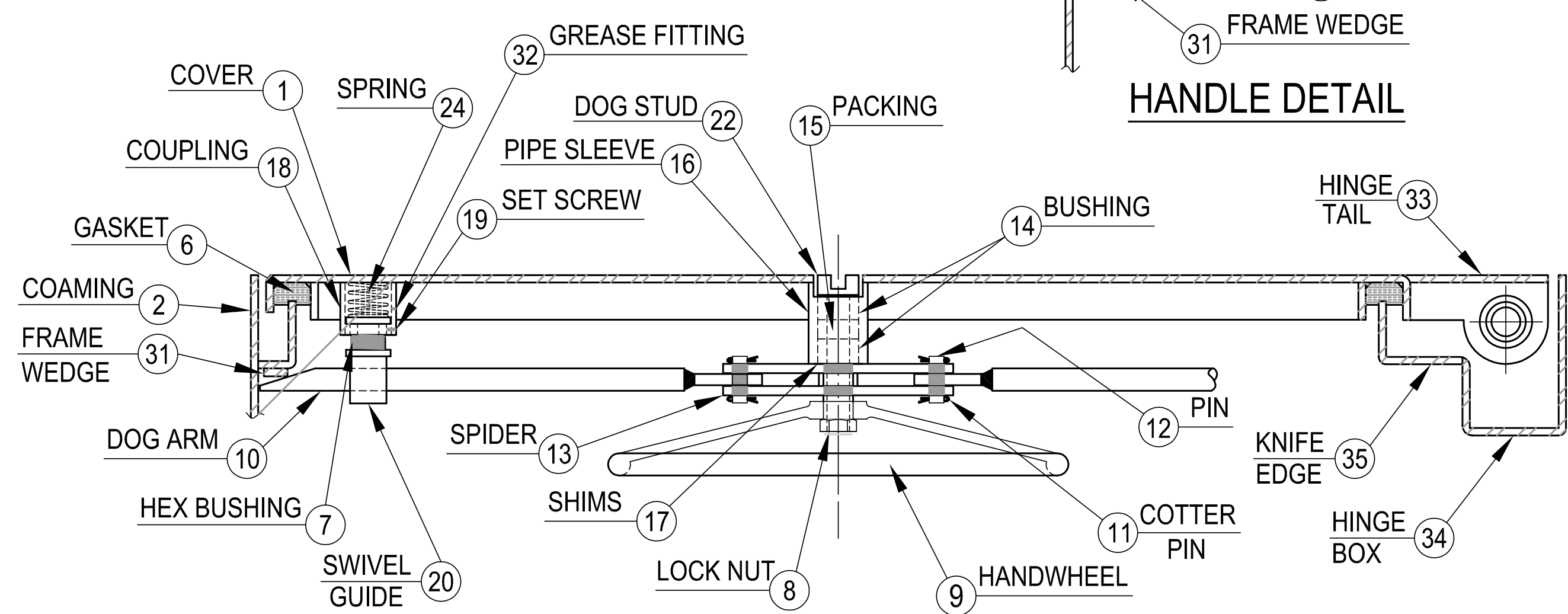


PLAN



HANDLE DETAIL



SECTION

SCHEDULE OF MATERIALS

| PC. | MATERIAL | REMARKS |
|-----|--------------|---------|
| 1 | MILD STEEL | |
| 2 | MILD STEEL | |
| 3 | MILD STEEL | |
| 4 | COLD FINISH | |
| 5 | STEEL | |
| 6 | NEOPRENE | |
| 7 | BRASS | |
| 8 | PLATED STEEL | |
| 9 | MILD STEEL | |
| 10 | MILD STEEL | |
| 11 | STAINLESS | |
| 12 | BRASS | |
| 13 | MILD STEEL | |
| 14 | DELRIN | |
| 15 | TEFLON | |
| 16 | MILD STEEL | |
| 17 | STAINLESS | |
| 18 | MILD STEEL | |
| 19 | PLATED STEEL | |
| 20 | BRASS | |
| 21 | STAINLESS | |
| 22 | BRASS | |
| 23 | MILD STEEL | |
| 24 | PLATED STEEL | |
| 25 | SPRING STEEL | |
| 26 | MILD STEEL | |
| 27 | MILD STEEL | |
| 28 | MILD STEEL | |
| 29 | MILD STEEL | |
| 30 | MILD STEEL | |
| 31 | MILD STEEL | |
| 32 | PLATED STEEL | |
| 33 | MILD STEEL | |
| 34 | MILD STEEL | |
| 35 | MILD STEEL | |

D
C
B
A

NOTES: UNLESS OTHERWISE SPECIFIED.

CUSTOMER APPROVAL
Signature: _____
Date: _____
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| | |
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| ±.1 | ±.03 ±.010 ±.2° |
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CLIENT: **FREEMAN MARINE**

TITLE: **QUICK ACTING WATERTIGHT FLUSH SCUTTLE**

SIZE: **D** CAGE CODE: **64747** DRAWING NUMBER: **403-MS** REV. **00**

SCALE: 1:5.5 CALC. WT. ACT. WT. SHEET 1 OF 1