



5 HINGE PIN	
6 WASHERS	

	SCHEDUL	E	OF	MATERIALS
PC.	MATERIAL			REMARKS
1	MILD STEEL			
2	MILD STEEL			
3	MILD STEEL			
4	MILD STEEL			
5	BRASS			
6	STAINLESS			
7	STAINLESS			
8	NEOPRENE			
9	MILD STEEL			
10	MILD STEEL			
11	MILD STEEL			
12	BRONZE			
13	BRONZE			
14	STAINLESS			
15	MILD STEEL			
16	BRASS			
17	MILD STEEL			
18	MILD STEEL			

					SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.	FREEM MARINE EQUIPMEN				28336 HUNTER CREEK ROAD GOLD BEACH, OR 97444 U.S.A. IONE: 541-247-7078 FAX: 541-247		
									L.	www.freemanmarine.com		
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CUSTOMER APPROVAL					less otherwise specified Mensions are in inches,	© ALL RIGHTS RESERVED 2012, FREEMAN						
Signature: Date: IMPORTANT! THIS DRAWING SUPERSEDES ALL OTHER DOCUMENTS.				TO CLE	Lerances for Rough and Ear opening ± .125 inch.	DRAWN: ZC	DATE: 2/27/20	_ TITLE:	WATERTIGHT SCUTTLE W/DROP BOLTS			
					ALL OTHERS ARE: .X .XX .XXX ANGLES ±.1 ±.03 ±.010 ±2° DO NOT SCALE DRAWING	CHECKED: DATE:	SIZE	E CAGE CODE DRAWING NUMBER REV.				
By signing this approval you accept and agree that the dimensions and						ENGR:	DATE:		-	drawing number		rev. 00
details shown are correct and properly fit your application, regardless of any differences between this drawing and any contract specifications. Should you see any errors in the drawing, or have any questions, please contact your Freeman Marine sales engineer for clarification.	00	PRODUCTION RELEASE	2/27/20 ZC	ZC		DESIGN ACTIVITY:	DATE:		64747	404-143		
contact your Freeman Marine sales engineer for clarification.	sales engineer for clarification. REV. DESCRIPTION	DESCRIPTION:	DATE: DRA			CONTRACT NO.:			SCALE: 1:5.5	CALC WT. ACT. WT.	SHEET 1	OF 1

