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Γ	SCHEDULE OF MATERIALS								
	PC.	MATERIAL		REMARKS					
	1	MILD STEEL							
	2	MILD STEEL							
5 HINGE PIN	3	MILD STEEL							
	4	MILD STEEL							
6 WASHERS	5	BRASS							
	6	STAINLESS							
	7	STAINLESS							
7	8	NEOPRENE							
4 7 COTTER PIN	9	MILD STEEL							
	10	FORGED STEEL							
	11	PLATED STEEL							
6 WASHERS	12	DELRIN							
	13	PLATED STEEL							
<u>N</u> 4	14	FORGED STEEL							
	15	MILD STEEL							
	16	FORGED STEEL							
	17	MILD STEEL							
HASP	18	MILD STEEL							
	19	TEFLON							
	20	STAINLESS							
	21	MILD STEEL							
	22	MILD STEEL							
	23	MILD STEEL							

				SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.	MARINE EQUIPMEN			ווח	GOLD BEACH ONE: 541-247-7	36 HUNTER CREEK ROAD D BEACH, OR 97444 U.S.A. 1-247-7078 FAX: 541-247-2114 ww.freemanmarine.com		
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Signature:				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES, TOLERANCES FOR ROUGH AND CLEAR OPENING ± .125 INCH. ALL OTHERS ARE:	© ALL RIGHTS RESERVED 2012, FREEMAN MARINE EQUIPMENT, INC. DRAWN: DATE: 2/27/20		TITLE:	WATERTIGHT SCUTTLE WITH DOGS				
contact your Freeman Marine sales engineer for clarification.	00	PRODUCTION RELEASE 2/27/20	ZC	.X .XX .XXX ANGLES ±.1 ±.03 ±.010 ±2° DO NOT SCALE DRAWING	CHECKED: ENGR: DESIGN ACTIVITY:	DATE: SIZE		CAGE CODE 64747				rev. 00
	REV.	DESCRIPTION: DATE:	DRAWN		CONTRACT NO.:			SCALE: 1:5.5	CALC WT.	ACT. WT.	SHEET 1 OF	νF 1